

**FEDERAL REFERENCE METHOD 2**  
**Determination of Stack Gas Velocity and Volumetric Flow Rate**  
**(Type S Pitot Tube)**

Plant \_\_\_\_\_ Date \_\_\_\_\_

Location \_\_\_\_\_ Test No. \_\_\_\_\_

**INPUT PARAMETERS**

Area of stack (ft<sup>2</sup>) =  $\pi (D/2)^2$  or L x W =  $A_s$  = \_\_\_\_\_

Pitot tube coefficient =  $C_p$  = \_\_\_\_\_

Stack gas temperature (°R) = °F + 460° =  $T_s$  = \_\_\_\_\_

Average of square root of velocity head (in. H<sub>2</sub>O)<sup>1/2</sup> =  $(\sqrt{\Delta p})_{avg}$  = \_\_\_\_\_

Barometric pressure (in. Hg) =  $P_{bar}$  = \_\_\_\_\_

Stack gas static pressure (in. H<sub>2</sub>O) =  $P_g$  = \_\_\_\_\_

Absolute stack gas pressure (in. Hg) =  $P_s$  = \_\_\_\_\_

*Note:*  $P_s = P_{bar} + P_g$  (in. H<sub>2</sub>O)/13.6

Stack gas moisture (fraction) =  $B_{ws}$  = \_\_\_\_\_

Stack gas dry molecular weight (lb/lb-mole) =  $M_d$  = \_\_\_\_\_

Stack gas wet molecular weight (lb/lb-mole) =  $M_s$  = \_\_\_\_\_

*Note:*  $M_s = M_d (1 - B_{ws}) + 18.0 B_{ws}$

**CALCULATIONS**

$v_s$  = Stack gas velocity, ft/s

$$v_s = 85.49 \times C_p \times (\sqrt{\Delta p})_{avg} \times \sqrt{\frac{T_{s(avg)}}{P_s M_s}}$$

$$v_s = 85.49 \times ( \quad ) \times ( \quad ) \times \sqrt{\frac{( \quad )}{( \quad ) \times ( \quad )}} = \text{_____ ft/s}$$

$Q_a$  = Volumetric flow rate, acfm

$$Q_a = 60 \times v_s \times A_s$$

$$Q_a = 60 \times ( \quad ) \times ( \quad ) = \text{_____ acfm}$$

## Determination of Stack Gas Velocity and Volumetric Flow Rate (continued)

$Q_d$  = Dry volumetric flow meter, scfm

$$Q_d = 60 \times (1 - B_{ws}) \times v_s \times A_s$$

$$Q_d = 60 \times (1 - ( \quad )) \times ( \quad ) \times ( \quad ) = \underline{\hspace{2cm}} \text{scfm}$$

$Q_{sd}$  = Volumetric flow rate, dscfm

$$Q_{sd} = 60 \times (1 - B_{ws}) \times v_s \times A_s \times \frac{528}{T_s} \times \frac{P_s}{29.92}$$

$$Q_{sd} = 60 \times (1 - ( \quad )) \times ( \quad ) \times ( \quad ) \times \frac{528}{( \quad )} \times \frac{( \quad )}{29.92} = \underline{\hspace{2cm}} \text{dscfm}$$